

*and a 3***WHAT IS CLAIMED IS:**

1. A container comprising a top and bottom side walls opposing each other, front and back side walls opposing each other and left and right side walls opposing each other and a dispensing opening, characterized in that the angle between the front and bottom wall is greater than  $90^\circ$  but less than  $180^\circ$  and the dispensing opening is located in the top or front (3) walls or on the intersection between the top and front walls.
2. A container according to claim 1 wherein the angle between the front side and the bottom side wall is between  $95^\circ$  and  $130^\circ$ .
3. A container according to claim 1 wherein the angle between the front side and the bottom side wall is between  $95^\circ$  and  $115^\circ$ .
4. A container according to claim 1 which is manufactured by folding a single piece of material.
5. A container according to claim 1 wherein the material from which the container is made is selected from cardboard, moisture protected cardboard, plastic or mixtures thereof.
6. A container according to claim 5 made from moisture protected cardboard which has been treated with a moisture protective barrier.
7. A container according to any of claim 1 made from plastic.
8. A container according to claim 1 comprising a substrate-dispensing aid selected from an inclined bottom side, an inclined false bottom side, a spring and mixtures thereof.
9. A container according to claim 1 wherein the dispensing opening is located on the intersection between the top and front walls.
10. A container according to claim 9 wherein the dispensing opening is located on the intersection between the top and front walls and extends vertically downward toward the intersection of the front and bottom wall.

- ~~11. A container according to claim 1 comprising vertically stacked substrates.~~
- ~~12. A container according to claim 11 wherein the length of the bottom side of the container is less than the height of the substrate.~~
- ~~13. A container according to claim 1 comprising a substrate holder.~~
- ~~14. A container according to claim 13 wherein the holder is located on the left or right side of the container.~~

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